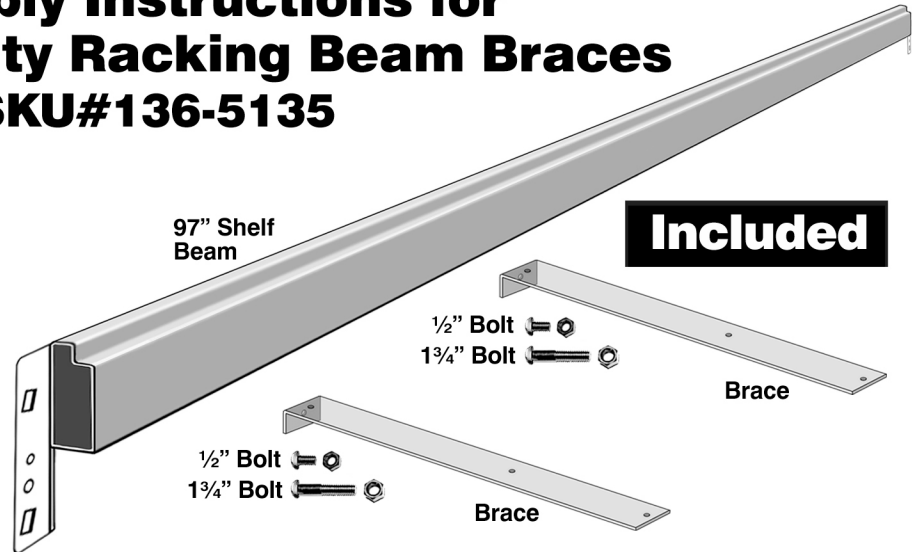




Assembly Instructions for 97" Heavy Duty Racking Beam Braces SKU#136-5135

Tools Needed:

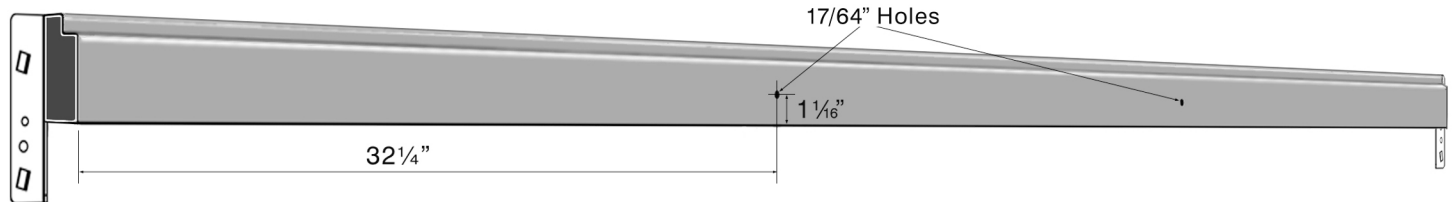
- Measuring Tape
- Pencil or Marker
- Drill with 17/64" Bit (SKU#252-9212)
- Phillips Screw Driver
- Crescent Wrench



Step 1 - Measure

Measure 32 1/4" from the left edge of the Beam and mark. Then measure 1 1/16" from the bottom of the

Beam and mark it. Repeat this process from the right edge of the Beam.



Step 2 - Drill

At the two marks, use the Masterforce 17/64" Titanium Speed Drill Bit (SKU#252-9212), and drill through both the back and front walls of the Beam. Make sure to maintain a right angle when drilling through the second side.



Step 3 - Assembly

Attach Braces to the inside of the Beam (as shown) using 1 3/4" Bolts and Nuts.

Repeat Steps 1 & 2 on the opposite 97" Beam of the shelf unit.

After all four Braces have been installed, Brace Holes will line-up. Connect them with the two 1/2" Bolts and Nuts to support either 17", 24" or 30" Xtreme Garage End Frame spans.

